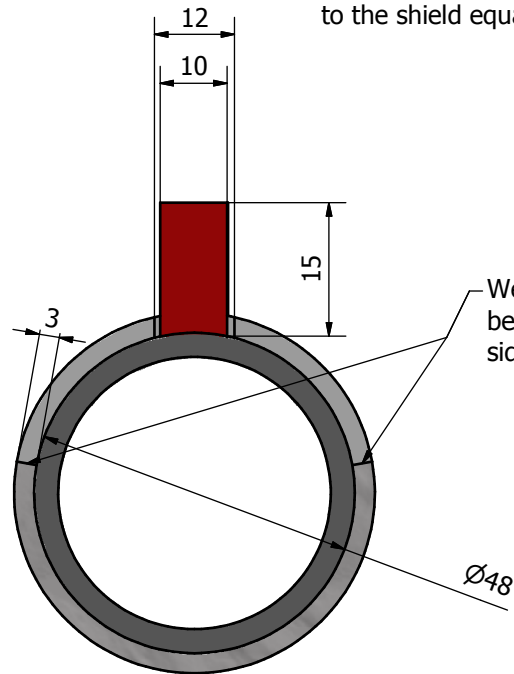
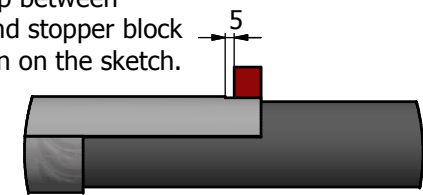


Bangle
Four(4) bangles need to be fitted to the shield equally spaced.

NB: Stopper Block
Must be fitted with a 5mm gap between shield and stopper block as shown on the sketch.



Welding to be a full Penetration weld between shield and bangle on both sides of the bangle.

NB: The bangle needs to be fitted at least 100mm from the edge of the shield.
The shield has to face the soot blower perpendicular.

ESKOM DWG REF:
0.61/03025 REV 0
0.61/02133

THIS DRAWING IS NOT TO BE USED FOR MANUFACTURING				ELEMENT#	TUBE#	REV NO:	ESKOM DWG REF: 0.61/03025 REV 0 0.61/02133	
				160	8	H	SHT.NO	SIZE
THIS DRAWING IS THE PROPERTY OF ESKOM. IT MAY ONLY BE ALTERED BY THE CARAB TEKNIVA GROUP. CONTROLLED REVISIONS ARE ADMINISTERED BY CARAB TEKNIVA GROUP.							1	A3
DRAWN BY:	Wilhelm du Toit		2016/03/01	TITLE: RH1 71ml 2.6m x 48.3mmOD -Outlet				
CHECKED BY:				TUTUKA POWER STATION				
APPROVED BY:				SCALE: N.T.S	CARAB DWG NO:			

MAT COLOUR	MAT FLOW #	STOCK NO	MATERIAL	O/D	WT	MIN 't	DESCRIPTION
	NA	NA	310 SS	54,3	3	NA	Shield
	NA	NA	13CrMo44	NA	NA	NA	NA

CARAB