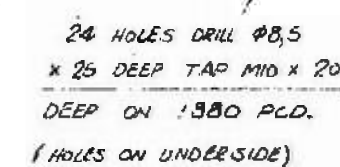
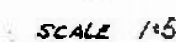


SCALE 1/2"

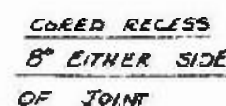
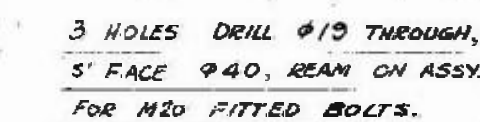
EQU-SPACED ON 2133,6 PCD (7'-0")



SECTION ON BB
GENERAL RING SECTION
SCALE 1:1

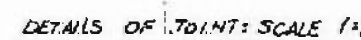


PATTERN NUMBER
8677



SECTION ON CC

VIEW ON JOINT FLANGE: SCALE 1:2
(TYP. FOR EIGHT FLANGES)



SECTION ON DD.

NOTES

- (a) MATERIAL: AIR SEAL RING, ALUMINIUM, LM
(EN 1706 AC-45200)
- (b) MACHINING TOLERANCES TO BE ± 0.25
UNLESS OTHERWISE STATED.
- (c) TOLERANCES ON CASTING SIZES ± 3
- (d) TOLERANCES ON CASTING THICKNESS ± 3
-0
- (e) MACHINE WHERE SHOWN $\frac{H8}{f7}$ UNLESS
OTHERWISE STATED.

MANUFACTURING PROCEEDURE NOTES.

- (A) EAST IN FOUR SEGMENTS.
- (B) MACHINE FLANGE FACES, DRILL, REAM, & BOLT TOGETHER WITH SHIMS IN POSITION (SEE GA. SHEET 3)
- (C) FINALLY COMPLETE MACHINING.

[illegible]