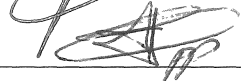
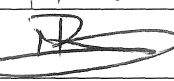


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PLANT AREA: WATER TREATMENT PLANT					
TITLE: Plastic Piping Supply and Welding Scope of Work 5 Year Contract.					
REF: MEA- 07067		Reference Rev No: 2		MULTIDISCIPLINARY: No	
				Plant Level: 3	
COMPILED BY	Name: Isaack Maredi System Engineer	Signature:		Date: 14/04/2026	
APPROVED	Name: Gavin Phelelo Auxiliary Line Manager	Signature:		Date: 23/04/2026	
APPROVED	Name: Lindokuhle Ngobese Group Manager	Signature:		Date: 24/04/2026	
REVIEWED	Name: Boreng Montshwagae Quality Department	Signature:		Date: 24/04/2026	
REVIEWED	Name: ZODWA ZIMU Environmental Department	Signature:		Date: 24/04/2026	
RECEIVED	Name: Maintenance	Signature:		Date:	

NB: Do not tamper with the template.

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GENERAL

- Data books, reviews, reports and diagrams/drawings shall be submitted to Engineering after the completion of the work. Engineering to forward the data books to Quality Department (Document Control)
- All QCP's to be submitted to Engineering and Quality for approval prior to outage/project or maintenance work commencement.

	SCOPE OF WORK DESCRIPTION / ACTIVITY	PROCEDURE, SPECIFICATION, ENG. REQUIREMENTS / DOCUMENTATION	HOLD POINTS, WITNESS, REPORTS	RESPONSIBLE PARTY
1.1	Safety	• All work is to be done in accordance with Matla plant procedures and safety regulations. (GGR 0992). • Matla power station induction must be done before any work commences. • Permit to work must be in place before any work commences. • Worker's register must be completed and daily risk assessment conducted before any work commences.	Eskom to witness.	Contractor
1.2	Environmental Management.	• All activities listed in the National Environmental Act 107 of 1998, EIA Regulation 982,983,984 & 985(2014), must have AUTHORISATION before commencement of work. • The contractor shall comply with all applicable legal and other requirements. • The polluter pays principle will be applied. • The contractor manager shall ensure compliance with Eskom Matla Environmental procedures to ensure the prevention of pollution (refer: OMOP 4090 and 4402).	Eskom to witness.	Contractor

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		- The last payment will be processed based on the status of the last housekeeping check sheet (Annexure C: OMOP 4402) of designated area. - EMS file based on ISO14001 will be required.		
1.3	Quality Management	- The contractor/executioner of work will be responsible for drawing up all QCP documentation and this must be approved by engineering and authorised by the Quality Department before commencing with the work. - Contractors/executioner to adhere to QM 58 and OMOP4497 requirements - Number of NCR issued can affect your next tendering process. - The QCP shall be signed progressively by the Engineer/Supervisor, Eskom QC Inspector, Contractor QC Inspector and/or AIA. - No procuring of outage items without the approval of scopes by quality - All outage scopes creep and scopes addition should be approved by quality - No contractor should be in the possession of scopes for execution without the scopes approved by quality - The contractor is subjected to quality auditing at any point in time during execution of scope	Hold point	Contractor
1.4	Inputs from other departments			
1.5	Commissioning reference			

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DETAILED SCOPE

2	SCOPE OF WORK DESCRIPTION / ACTIVITY	PROCEDURE, SPECIFICATION, ENG. REQUIREMENTS / DOCUMENTATION	HOLD POINTS, WITNESS, REPORTS	RESPONSIBLE PARTY
The purpose of this Scope of Work is to define the requirements, responsibilities, and standards for the provision of plastic pipe welding services by the Contractor for the Client over a five (5) year contract period. The Contractor shall supply qualified personnel, equipment, materials, supervision, and quality control necessary to perform plastic pipe welding services in a safe, compliant, and professional manner.				
2.1	Scope Overview	The Supplier shall be responsible for welding of the below but not limited to: • Pipes (HDPE) • PVC • Other thermoplastic materials.	Hold Point	Contractor

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2.2	Pipe Welding and Repairs	The contractor will be responsible for the below: • Welding and joining of plastic piping systems, including HDPE, PVC, and other thermoplastic materials. • Butt fusion, electrofusion, socket fusion, extrusion welding, and hot gas welding as applicable. • Repair of damaged or leaking plastic pipelines • Modification and tie-in of existing piping systems • Emergency repair services when required • Replacement of defective sections in accordance with approved procedures • Submission of welding procedures and method statements for approval. • Implementation of a documented QA/QC program. • Inspection reports and test certificates.		
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2.3	Testing and Inspection	The contractor must conduct the below as part of the Testing and Inspection activities: • Visual inspection of all welds. • Pressure testing, leak testing, and non-destructive testing where applicable upon completion of repairs. • Submit Documentation of weld parameters and test results. • Rectification of any non-conforming welds at no additional cost.		
2.4	Standards and Compliance	The work shall be performed in strict compliance with: • Manufacturer's recommendations for pipe and welding equipment • Plant specifications, drawings, and approved welding procedures. • Eskom's quality, safety, and environmental policies.		

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2.5	Standards and Codes	All plastic pipe welding, installation, testing, and associated works shall comply with the latest editions of the following standards, unless otherwise specified: • SANS 10230 – Transportation, handling, and storage of thermoplastic pipes. • SANS 10102 – Code of practice for the installation of thermoplastic pipes. • SANS 10234 – Installation of thermoplastic pressure piping systems. • SANS ISO 21307 – Butt fusion jointing procedures for polyethylene (PE) pipes and fittings. • SANS ISO 12176 (Parts 1–5) – Equipment for fusion jointing of polyethylene piping systems. • SANS 4427 – Polyethylene (PE) pipes for water supply. • SANS 4437 – Polyethylene (PE) pipes for gas distribution. • SANS 17425 – Plastic piping systems for industrial applications, where applicable.		
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2.6	Personnel Qualifications	The Personnel which form part of the Welding Team shall comply to the following: - Welders shall be certified and qualified for the applicable plastic welding methods. - Supervisors shall have proven experience in plastic pipe welding projects. - All personnel shall receive site-specific safety induction and training. - Certification records shall be provided to Eskom.		

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		Plastic welders shall be trained and certified in accordance with applicable SANS and ISO requirements for the welding process employed.		
2.7	Equipment and Materials	- The Contractor shall supply and maintain all welding machines, tools, and accessories. - Equipment shall be calibrated and maintained in good working condition. - Only approved pipes, fittings, and consumables shall be used. - Calibration and maintenance records shall be available for inspection.		

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2.8	General Requirements	• The contractor shall provide services on a planned or emergency basis as required. • Work schedules shall be coordinated with the Eskom Representative. • All welding procedures shall be approved prior to commencement of work • The Contractor shall submit Welding Procedure Specifications (WPS) for approval prior to commencement of any welding activities. • Welding shall be carried out using approved methods, including butt fusion, electrofusion, socket fusion, and extrusion welding, as applicable to the pipe material and diameter. • All welding parameters shall be recorded and maintained in weld logs.		
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2.9	The Contractor shall be responsible for the supply, delivery, storage, and handling of HDPE pipes, fittings, and associated components for the full duration of the five (5) year contract.	Supply of HDPE pipes (PN10 or as specified) ranging from: DN20 to DN400 Supply of: • Bends, tees, reducers, couplers • Flanges and stub ends • Electrofusion fittings Pipes shall comply with: • SANS 4427 • Relevant Eskom specifications Requirements: All pipes must: • Be new, unused, and certified • Have traceability certificates Contractor must: • Maintain minimum stock levels for emergency repairs • Provide lead times for bulk orders		
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		Storage: In accordance with SANS 10230 Inspection: Eskom reserves the right to inspect materials before installation		
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BILL OF MATERIAL/QUANTITIES

	Full description Material/Spares/Equipment/Joint Type	Specifications of Material/Spares/Equipment	Required Number of Joints over contract duration	Stock Number
1.	Butt Fusion Joint	Butt Fusion Joint, DN400 Pipe size. HDPE Pipe Material. PN10 Pipe Pressure Rating	150	N/A
2.	Butt Fusion Joint	Butt Fusion Joint, DN350 Pipe size. HDPE Pipe Material. PN10 Pipe Pressure Rating	150	N/A
3.	Butt Fusion Joint	Butt Fusion Joint, DN300 Pipe size. HDPE Pipe Material. PN10 Pipe Pressure Rating	150	N/A
4.	Butt Fusion Joint	Butt Fusion Joint, DN250 Pipe size. HDPE Pipe Material. PN10 Pipe Pressure Rating	200	N/A
	Butt Fusion Joint	Butt Fusion Joint, DN200 Pipe size. HDPE Pipe Material. PN10 Pipe Pressure Rating	250	N/A

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5.	Butt Fusion Joint	Butt Fusion Joint, DN150 Pipe size. HDPE Pipe Material. PN10 Pipe Pressure Rating	150	N/A
6.	Butt Fusion Joint	Butt Fusion Joint, DN100 Pipe size. HDPE Pipe Material. PN10 Pipe Pressure Rating	200	N/A
7.	Butt Fusion Joint	Butt Fusion Joint, DN80 Pipe size. HDPE Pipe Material. PN10 Pipe Pressure Rating	200	N/A
8.	Butt Fusion Joint	Butt Fusion Joint, DN65 Pipe size. HDPE Pipe Material. PN10 Pipe Pressure Rating	150	N/A
9.	Butt Fusion Joint	Butt Fusion Joint, DN50 Pipe size. HDPE Pipe Material. PN10 Pipe Pressure Rating	200	N/A
10.	Butt Fusion Joint	Butt Fusion Joint, DN40 Pipe size. HDPE Pipe Material. PN10 Pipe Pressure Rating	150	N/A
11.	Butt Fusion Joint	Butt Fusion Joint, DN25 Pipe size. HDPE Pipe Material. PN10 Pipe Pressure Rating	150	N/A

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12.	Butt Fusion Joint	Butt Fusion Joint, DN20 Pipe size. HDPE Pipe Material. PN10 Pipe Pressure Rating	150	N/A
13.	Electrofusion Joints	Electrofusion Joints, DN400 Pipe size. HDPE Pipe Material. PN10 Pipe Pressure Rating	150	N/A
14.	Electrofusion Joints	Electrofusion Joints, DN350 Pipe size. HDPE Pipe Material. PN10 Pipe Pressure Rating	150	N/A
15.	Electrofusion Joints	Electrofusion Joints, DN300 Pipe size. HDPE Pipe Material. PN10 Pipe Pressure Rating	150	N/A
16.	Electrofusion Joints	Electrofusion Joints, DN250 Pipe size. HDPE Pipe Material. PN10 Pipe Pressure Rating	200	N/A
17.	Electrofusion Joints	Electrofusion Joints, DN200 Pipe size. HDPE Pipe Material. PN10 Pipe Pressure Rating	250	N/A
18.	Electrofusion Joints	Electrofusion Joints, DN150 Pipe size. HDPE Pipe Material. PN10 Pipe Pressure Rating	150	N/A

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19.	Electrofusion Joints	Electrofusion Joints, DN100 Pipe size. HDPE Pipe Material. PN10 Pipe Pressure Rating	200	N/A
20.	Electrofusion Joints	Electrofusion Joints, DN80 Pipe size. HDPE Pipe Material. PN10 Pipe Pressure Rating	200	N/A
21.	Electrofusion Joints	Electrofusion Joints, DN65 Pipe size. HDPE Pipe Material. PN10 Pipe Pressure Rating	150	N/A
22.	Electrofusion Joints	Electrofusion Joints, DN50 Pipe size. HDPE Pipe Material. PN10 Pipe Pressure Rating	200	N/A
23.	Electrofusion Joints	Electrofusion Joints, DN40 Pipe size. HDPE Pipe Material. PN10 Pipe Pressure Rating	150	N/A
24.	Electrofusion Joints	Electrofusion Joints, DN25 Pipe size. HDPE Pipe Material. PN10 Pipe Pressure Rating	150	N/A
25.	Electrofusion Joints	Electrofusion Joints, DN20 Pipe size. HDPE Pipe Material. PN10 Pipe Pressure Rating	150	N/A

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26.	PVC Solvent Cemented Joints	PVC Solvent Cemented Joints, DN400 Pipe size. HDPE Pipe Material. PN10 Pipe Pressure Rating	150	N/A
27.	PVC Solvent Cemented Joints	PVC Solvent Cemented Joints, DN350 Pipe size. HDPE Pipe Material. PN10 Pipe Pressure Rating	150	N/A
28.	PVC Solvent Cemented Joints	PVC Solvent Cemented Joints, DN300 Pipe size. HDPE Pipe Material. PN10 Pipe Pressure Rating	150	N/A
29.	PVC Solvent Cemented Joints	PVC Solvent Cemented Joints, DN250 Pipe size. HDPE Pipe Material. PN10 Pipe Pressure Rating	200	N/A
30.	PVC Solvent Cemented Joints	PVC Solvent Cemented Joints, DN200 Pipe size. HDPE Pipe Material. PN10 Pipe Pressure Rating	250	N/A
31.	PVC Solvent Cemented Joints	PVC Solvent Cemented Joints, DN150 Pipe size. HDPE Pipe Material. PN10 Pipe Pressure Rating	150	N/A

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32.	PVC Solvent Cemented Joints	PVC Solvent Cemented Joints, DN100 Pipe size. HDPE Pipe Material. PN10 Pipe Pressure Rating	200	N/A
33.	PVC Solvent Cemented Joints	PVC Solvent Cemented Joints, DN80 Pipe size. HDPE Pipe Material. PN10 Pipe Pressure Rating	200	N/A
34.	PVC Solvent Cemented Joints	PVC Solvent Cemented Joints, DN65 Pipe size. HDPE Pipe Material. PN10 Pipe Pressure Rating	150	N/A
35.	PVC Solvent Cemented Joints	PVC Solvent Cemented Joints, DN50 Pipe size. HDPE Pipe Material. PN10 Pipe Pressure Rating	200	N/A
36.	PVC Solvent Cemented Joints	PVC Solvent Cemented Joints, DN40 Pipe size. HDPE Pipe Material. PN10 Pipe Pressure Rating	150	N/A
37.	PVC Solvent Cemented Joints	PVC Solvent Cemented Joints, DN25 Pipe size. HDPE Pipe Material. PN10 Pipe Pressure Rating	150	N/A

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38.	PVC Solvent Cemented Joints	PVC Solvent Cemented Joints, DN20 Pipe size. HDPE Pipe Material. PN10 Pipe Pressure Rating	150	N/A
HDPE Pipes Supply:				
39.	HDPE Pipe PN10	DN400	300 m	N/A
40.	HDPE Pipe PN10	DN350	300 m	N/A
41.	HDPE Pipe PN10	DN300	400 m	N/A
42.	HDPE Pipe PN10	DN250	500 m	N/A
43.	HDPE Pipe PN10	DN200	600 m	N/A
44.	HDPE Pipe PN10	DN150	500 m	N/A
45.	HDPE Pipe PN10	DN100	600 m	N/A
46.	HDPE Pipe PN10	DN80	500 m	N/A
48.	HDPE Pipe PN10	DN50	500 m	N/A
49.	HDPE Pipe PN10	DN40	300 m	N/A
50.	HDPE Pipe PN10	DN25	300 m	N/A
51.	HDPE Pipe PN10	DN20	300 m	

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SCOPE COMPILATION REFERENCES				
SOURCE & Ref No.	Yes	No	N/A	Comments
Previous outage service reports			x	
Return to service data packages			x	
Maintenance Strategy with Rev number			x	
SAP defects (attach list as appendix)			x	
GHRMS (STEP) reports (Generation Heat Rate Management System)			x	
Online Condition Monitoring			x	
Pre-outage performance test results			x	
Post outage performance test results			x	
GPSS/ Plant Performance data on UCLF incurred			x	
OMS / IIRMS recommendations (Audits Reports)			x	
Risk controls (IRM system)			x	
Previous audits and reviews (e.g. ERAP)			x	
Engineering Change Requests (Projects)			x	

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LOPP strategy reports			x	
URS			x	
Philosophy (Outage)			x	
Condition Monitoring Report			x	
VA/PHD Viewer trends			x	
Corrective Actions	x			
CARAB reports			x	
Statutory Requirements			x	
Grid code requirements			x	
Waivers and Exemptions			x	
Calibration requirements			x	
Previous Outage SOW variations			x	
Post Mortems Actions from previous outages			x	
Pre-Outage plant walks			x	
Risk based inspection (RBI) report			x	
Simulation, TOIs, OON, SI			x	

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COMMENTS

Compiled by: Isaack Maredi.....

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