

Supply of Heat Treatment Services Pricing Schedule				
Conducting Pre-heat treatment	Unit	Quantity	Unit Price	Total
Pre-Heat rate (Shift = 12 Hrs)	Per Shift			
Consumables	Per Hour			
Standby Rate	Per Hour			
Travel rate per kilometre	Per Kilometer			
Site establishment	Each			
Site de-establishment	Each			
Quality file	Each			
Safety file	Each			
SOW - Conducting PWHT cycles on various components				
Rotor Journals– PWHT	Unit	Quantity	Unit Price	Total
Post weld heat treatment rate (Shift = 12 Hrs)	Per Shift			
Consumables	Per Hour			
Standby Rate	Per Hour			
Travel rate per kilometre	Per kilometre			
Site establishment	Each			
Site de-establishment	Each			
Quality file	Each			
Safety file	Each			
GEC LP1 & LP2 Rotor – PWHT on Welded Tenons	Unit	Quantity	Unit Price	Total
Post weld heat treatment rate (Shift = 12 Hrs)	Per Shift			
Consumables	Per Hour			
Standby Rate	Per Hour			
Travel rate per kilometre	Per kilometre			
Site establishment	Each			
Site de-establishment	Each			
Quality file	Each			
Safety file	Each			
Steam Chest – PWHT on U-Seal Landing	Unit	Quantity	Unit Price	Total
Post weld heat treatment rate (Shift = 12 Hrs)	Per Shift			
Consumables	Per Hour			
Standby Rate	Per Hour			
Travel rate per kilometre	Per kilometre			
Site establishment	Each			
Site de-establishment	Each			
Quality file	Each			
Safety file	Each			
HP Steam Inlet Pipe.	Unit	Quantity	Unit Price	Total
Post weld heat treatment rate (Shift = 12 Hrs)	Per Shift			
Consumables	Per Hour			
Standby Rate	Per Hour			
Travel rate per kilometre	Per kilometre			
Site establishment	Each			
Site de-establishment	Each			
Quality file	Each			
Safety file	Each			
SOW - Heating application for installation and removal of shrunk on seats and bolting				
Valve chest	Unit	Quantity	Unit Price	Total
Seat removal rate (Shift = 12 Hrs)	Per Shift			
Seat Installation rate (Shift = 12 Hrs)	Per Shift			

Consumables	Per Hour			
Standby Rate	Per Hour			
Travel rate per kilometre	Per kilometre			
Site establishment	Each			
Site de-establishment	Each			
Quality file	Each			
Safety file	Each			
Valve Insert Area	Unit	Quantity	Unit Price	Total
Insert removal rate (Shift = 12 Hrs)	Per Shift			
Insert Installation rate (Shift = 12 Hrs)	Per Shift			
Consumables	Per Hour			
Standby Rate	Per Hour			
Travel rate per kilometre	Per kilometre			
Site establishment	Each			
Site de-establishment	Each			
Quality file	Each			
Safety file	Each			
Steam Inlet nut	Unit	Quantity	Unit Price	Total
Steam Inlet nut removal rate (Shift = 12 Hrs)	Per Shift			
Steam Inlet nut Installation rate (Shift = 12 Hrs)	Per Shift			
Consumables	Per Hour			
Standby Rate	Per Hour			
Travel rate per kilometre	Per kilometre			
Site establishment	Each			
Site de-establishment	Each			
Quality file	Each			
Safety file	Each			
HP and IP High pressure Strainers	Unit	Quantity	Unit Price	Total
HP strainer chest removal rate (Shift = 12 Hrs)	Per Shift			
IP strainer chest removal rate (Shift = 12 Hrs)	Per Shift			
Consumables	Per Hour			
Standby Rate	Per Hour			
Travel rate per kilometre	Per kilometre			
Site establishment	Each			
Site de-establishment	Each			
Quality file	Each			
Safety file	Each			

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