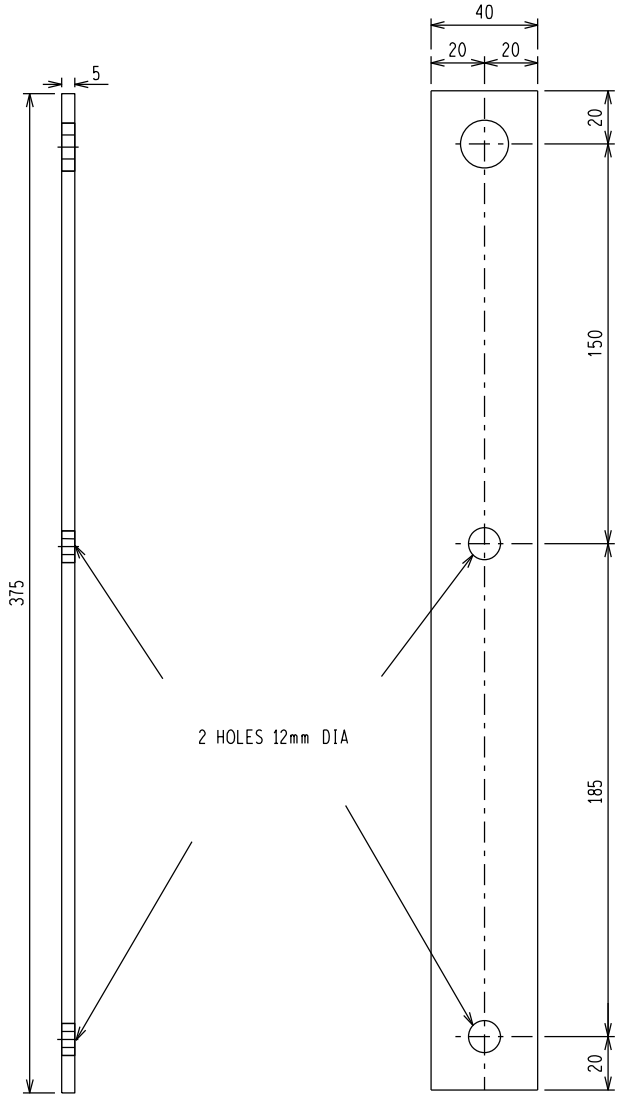

BOLT SCHEDULE			
MK	TYPE	No. OFF	WASHER PER BOLT
1	M16x35	1	1 FLAT
2	M10x25 SET SCREWS	2	1 FLAT 1 SPRING LOCK

NOTES :

1. ALL WELDING AND WELDING SYMBOLS SHALL CONFORM TO SABS044 PART 1 TO 5.
2. ALL STRUCTURAL USE OF STEEL TO CONFORM TO SABS 0162.
   GRADE OF STEEL TO BE TO SABS 1431 GRADE 300WA.
3. ALL WELDS TO BE SEALED WELDED.
4. STEELWORK TO BE HOT DIP GALVANIZED TO SABS 1461.
5. ALL STEELWORK TO BE FABRICATED, ERECTED & LEVELED TO A TOLERANCE OF + - 1.5mm.
6. ALL BOLTS & NUTS TO CONFORM TO SABS 135, STRENGTH GRADE 4,8.
7. ALL MARKS TO BE STAMPED ONTO STEELWORK AND SHALL BE CLEARLY LEGIBLE AFTER GALVANIZING.
8. ALL HOLES TO BE 18mm DIA UNLESS OTHERWISE STATED.

DRG NO.	REFERENCE DRAWINGS:

REV	REVISION DESCRIPTION	BY	CHKD	AUTH	DATE	PROJECT NO.
1	BOLTS REQUIRED CHANGED AND TITLE CHANGED	WWK	MG	NMW	16/05/2003	
0	FIRST ISSUE				/ /	

Eskom Distribution

AUTH: N. WEBBER
DATE: 26/02/2002
CHKD: C. Lotteri
DATE: 25/02/2002
DRAWN: T. Guzana
DATE: 25/02/2002

PHASING DISC LABELS
MOUNTING BRACKET DETAILS

SET	SHEET	REVISION
	1	1

D-EC-1938

SCALE 1:20

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A3L