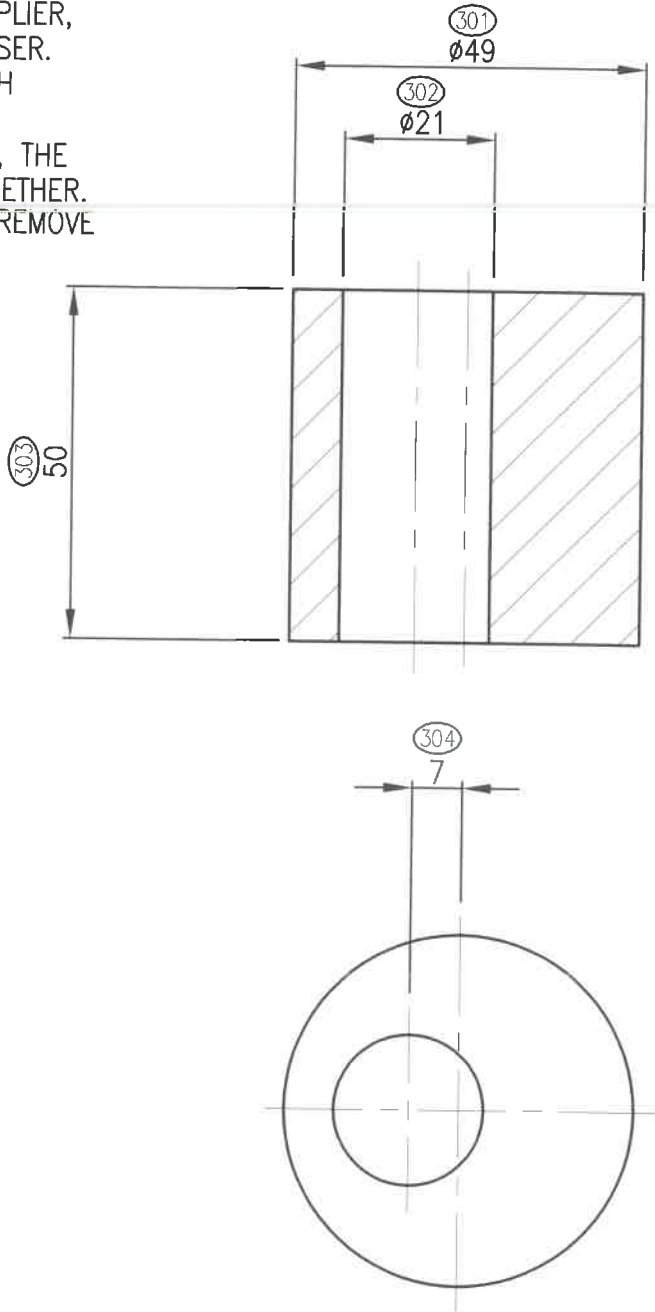


NOTE:

M101D 1. MATERIAL: DOW ETHAFOAM 220 OR ALTERNATIVE AIRSHIELD
CLOSED CELL POLYETHYLENE FOAM CONFORMING
TO SPEC. 04336-010001-111008. THE COLOUR SHALL BE WHITE
OR BLACK OR ANY SHADE OF GREY.
A CERTIFICATE OF CONFORMANCE SHALL BE SUPPLIED WITH
EACH DELIVERY. IF THE C OF C IS OMITTED BY THE SUPPLIER,
A RANDOM SAMPLE SHALL BE ANALYSED BY THE PURCHASER.
IF THE MATERIAL IS NOT AS SPECIFIED, THE ENTIRE BATCH
SHALL BE REJECTED.
IMPORTANT: IF THE ITEM IS MADE FROM MULTIPLE PIECES, THE
PIECES SHALL UNDER NO CIRCUMSTANCES BE GLUED TOGETHER.
ALL HOLES AND SLOTS TO BE RIGHT THROUGH, DO NOT REMOVE
CUT-OUT PIECES.



ACCEPTANCE INSPECTION INSTRUCTION

CHAR. No.	CROSS REF.	GAUGE NUMBER	MEASURING DESCRIPTION
M101D	A-1	NOTE 1	LAB. REPORT
301	A-5		ELEC. VERNIER
302	B-5		ELEC. VERNIER
303	C-4		ELEC. VERNIER
304	D-5		ELEC. VERNIER

Should a Tenderer/Vendor not be able to meet the requirements of this document, it must be declared in writing to the Buying Manager at the time of tendering/receipt of an order.

MANUFACTURE
DATE: 2023.06.06
COPY NO. 11
ISSUE BY: 1 P

✓ [✓] [✓] HRC

DO NOT SCALE ALL DIMENSIONS ARE IN mm.	CLASSIFICATION OF CHARACTERISTICS CODING BASED ON DOD-STD 2101 CLASSIFICATION	FINAL ACCEPTANCE SAMPLE FOR VISUAL AND DIMENSIONAL INSPECTION: ACCORDING TO MIL-STD-105 SINGLE NORMAL SAMPLE PLAN: GENERAL INSPECTION G2.
	TOTAL	A.Q.L.
CRITICAL (C1-C99)	0	CRITICAL NOT APPLICABLE
MAJOR A (M101-M199)	1	MAJOR A 0,025%
MAJOR B (M201-M299)	0	MAJOR B 0,65%
MINOR (301-399)	4	MINOR 1,5%
INCIDENTAL (401-499)	0	INCIDENTAL 4,0%

JOB No. KB/158/12PC	MATERIAL SEE NOTE 1	DRAWN JVR 2012-10-12	CHECKED FJW 2012-10-19	NEXT ASSY. 06139-98010001-220001
GENERAL TOLERANCES (UNLESS OTHERWISE STATED)		FINALIZED	APPROVED MGV 2013-01-29	DRG No. 06139-98010001-203001
LENGTHS AND DIAMETERS		PROJECT LEADER		
ANGLES		SCREEN DRG. No.		
RADII		CODE No.		
ALL GEOMETRIC TOLERANCES TO BE WITHIN 0,1		CAD No.		

PRODUCT	CARTRIDGE ELECTRIC FIRE EXTINGUISHER AND CARTRIDGE M1224A1 A-109			
REV.	APP.	DATE	DETAILS	
TITLE				
PROTECTOR BOTTOM				
CHINE				
PLACES DRG No.				
DONE BY				