


- 1)  ALL OVER EXCEPT WHERE OTHERWISE INDICATED.
REMOVE ALL SHARP EDGES.
- 2) STENCIL ON EACH WHEEL AS PER RS/ME/SP/021.
- 3) THE SUPPLIER MUST MACHINE THE WHEEL TREAD PROFILE NO.22 (RSA_088_0001_234) UP TO TOP OF THE FLANGE BUT THE FLANGE THICKNESS AT 32MM WHEEL WIDTH AT 137MM.

FORGED WHEELS TO BE 100% MACHINED.
- 4) NO FORGED SURFACES ALLOWED ON THE SURFACE OF THE WHEELS.
- 5) EDGES DEBURRED.
- 6) TENDERERS ARE TO SUPPLY DIMENSIONED DRAWINGS WITH TENDERS SHOWING THE SECTION BETWEEN THE RIM AND THE BOSS OF THE WHEEL THEY PROPOSE TO SUPPLY.
- 7) MAXIMUM ALLOWABLE ECCENTRICITY BETWEEN ROUGH BORE AND TREAD AT TAPPING LINE, 0.2mm.
- 8) WHEELS TO CONFORM TO THE REQUIREMENTS OF RS/ME/SP/021 FOR WROUGHT STEEL WHEELS.
- 9) ROTUNDITY-MAX ALLOWABLE GAP BETWEEN TREAD AND A RING GAUGE: 0.025
- 10) PROTECTION AS PER RS/ME/SP/021.
- 11) CONDEMNING LIMIT GROOVE TO BE AS PER MANUFACTURER'S FEA AT DIA = 1140mm

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