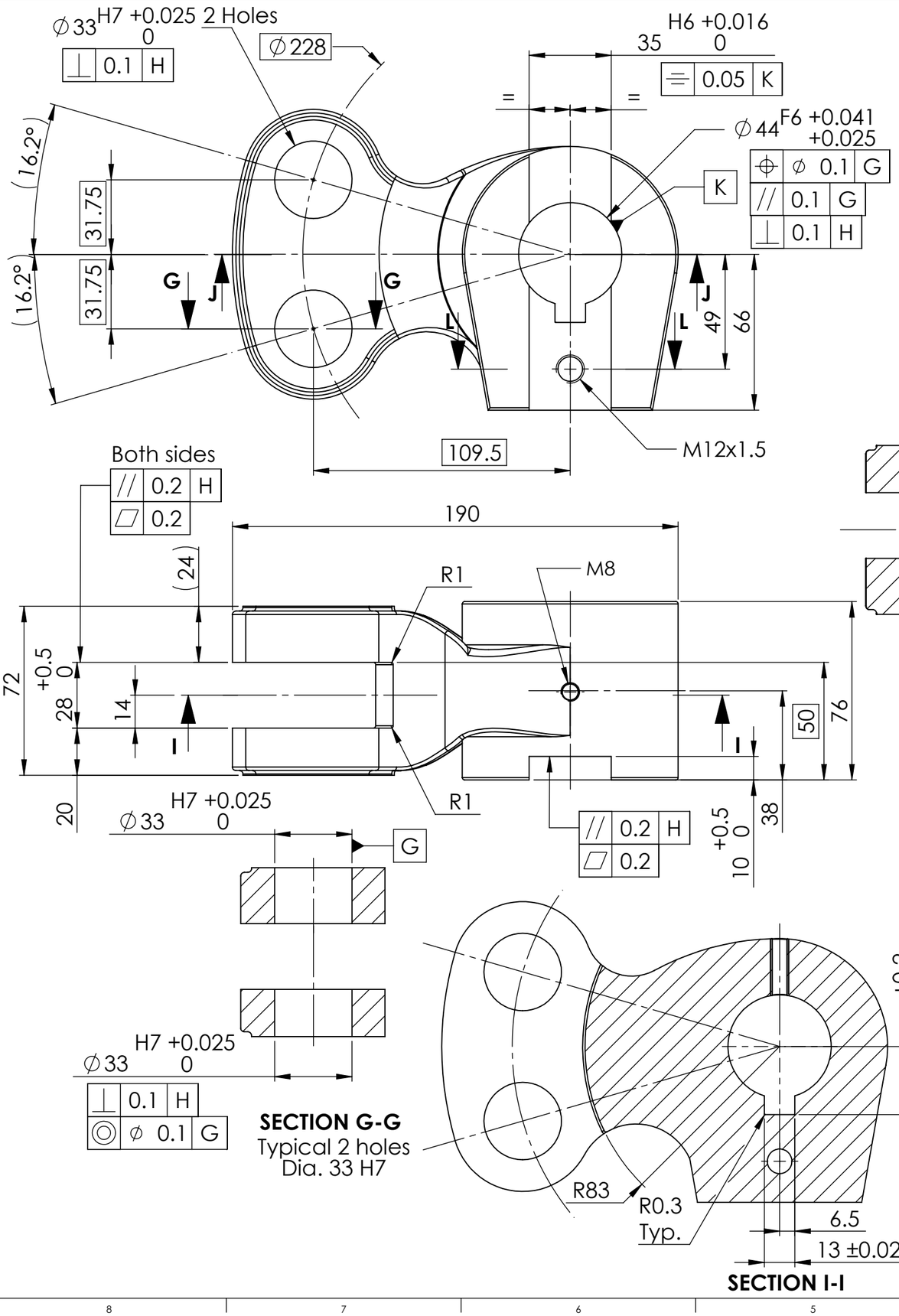
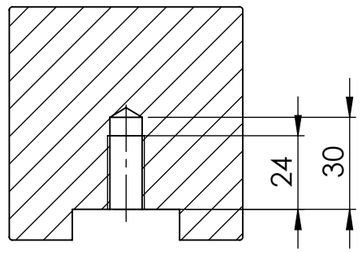
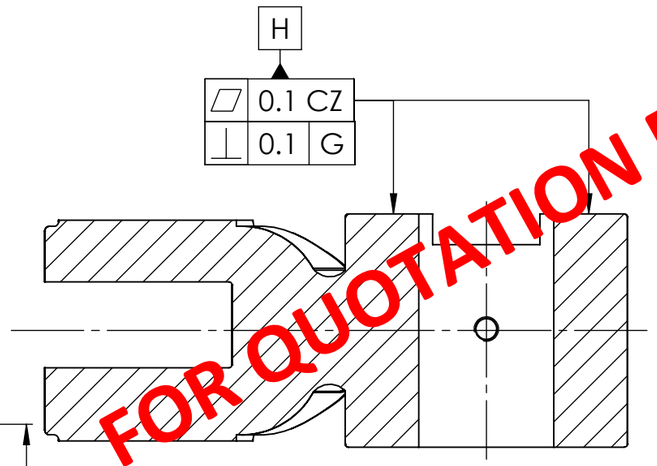
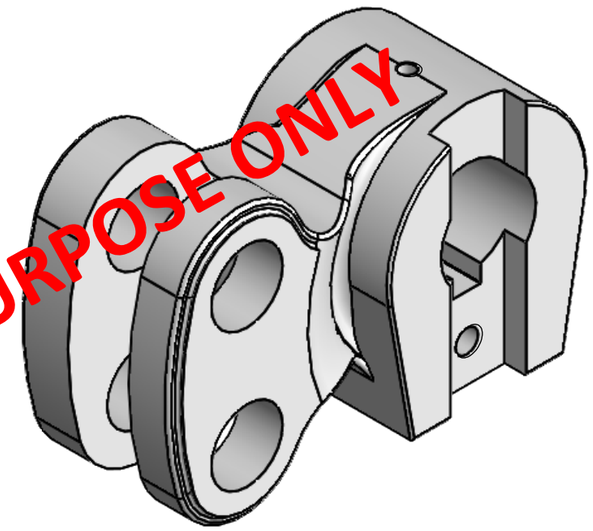




SECTION L-L



SECTION J-J



ISOMETRIC VIEW

FOR QUOTATION PURPOSE ONLY

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IF IN DOUBT ASK

NOTES:
1. Remove all burrs and sharp edges.
2. General tolerances ±0.1mm U.O.S.
3. Dimensions in brackets(...) are for reference only.
4. These is a machine drawing, see drawing 13.25_8351 for casting drawing.
4. Machined: 0.8 ▽ where indicated (▽ casting finish otherwise)

Material: BS 4360 Gr. 50B

Finish: Clean, dye penetrant and ultrasonic tested, material and test certificates to be provided

TEE-L-572	TOD-L-9423								13.25_8351	REV 0
PRJ No.	JOB No.	REV	DATE	REVISION DESCRIBTION	REV BY	CHKD BY	AUTH BY	APPR BY	REFERENCE DRAWINGS	
REVISION 0 - ONLY	DESIGN APPR		2020/07/30	S.A Mcobeni						
	DO AUTH		2020/07/30							
	CHKD BY		2020/07/30	B Matodzi						
	DRAWN BY		2018/09/08	T.Ramphele						

1. DRAWING FILE PATH- Z:\Engineering Development\Drawing Office\TOD-L-9423 Ncora Hydro PS\03_Cad_Data\Models_Drawings\
2. MODEL FILE PATH- Z:\Engineering Development\Drawing Office\TOD-L-9423 Ncora Hydro PS\03_Cad_Data\Models_Drawings\

Eskom Rotek Industries

TITLE: **NCORA HYDRO POWER STATION UNIT 1 HORIZONTAL HYDRO TURBINE LEVER 2 MACHINE DRAWING PART**

SCALE	APPROVED BY	DATE	DRAWING No.	SHEET	REV
DO NOT SCALE		31.07.2020	**13.25_8352**	1 OF 1	0

SIZE A3L