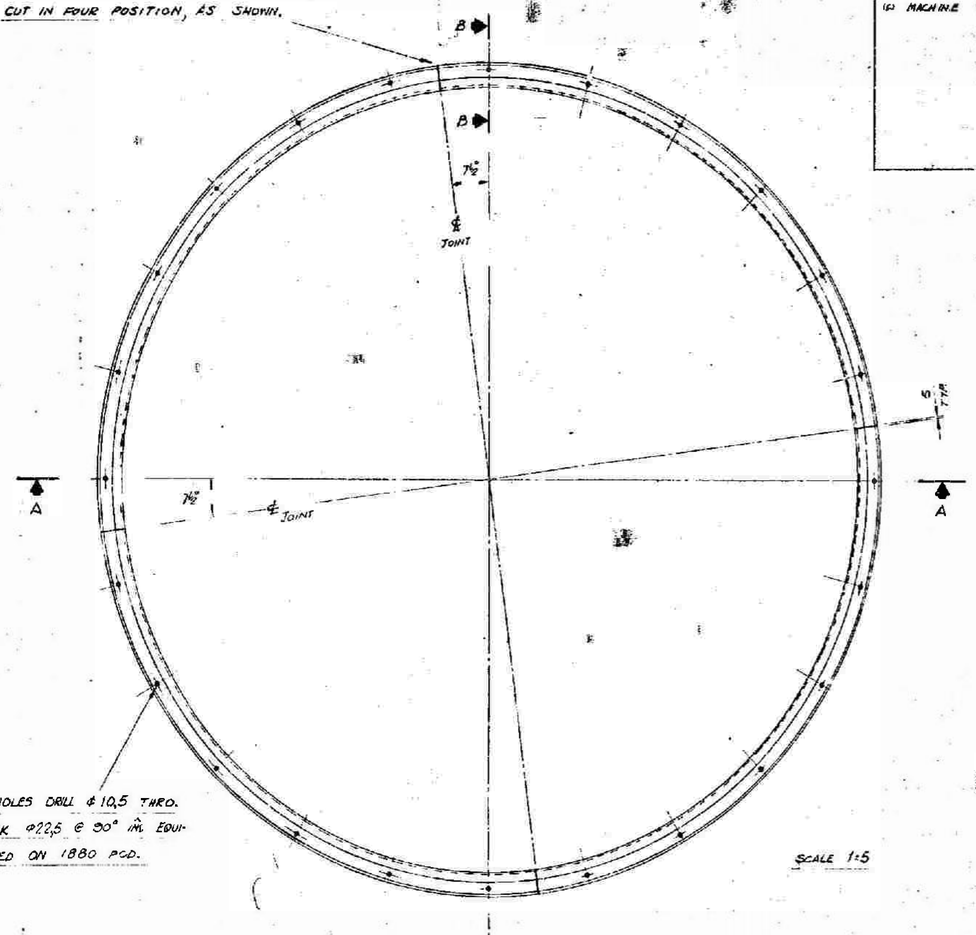
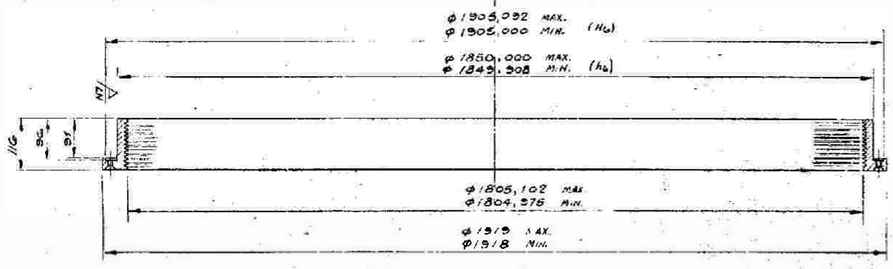
(c) MATERIAL F.V.S. BRONZE B.S.1400-PB1-C
(b) MACHINE ALL OVER ▽ UNLESS OTHERWISE STATED.
(c) MACHINE TOLERANCES ± 0.25 UNLESS OTHERWISE STATED.

CUT IN FOUR POSITION, AS SHOWN.

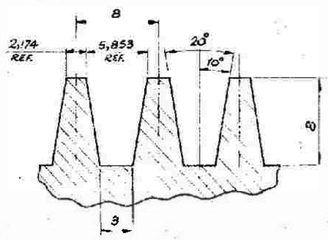


24 HOLES DRILL ϕ10,5 THRO. C'SINK ϕ22,5 @ 90° IN. EQUI-SPACED ON 1880 PCD.

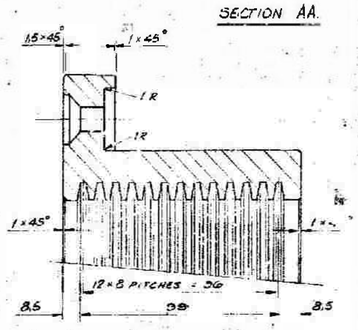
SCALE 1:5



SECTION AA.



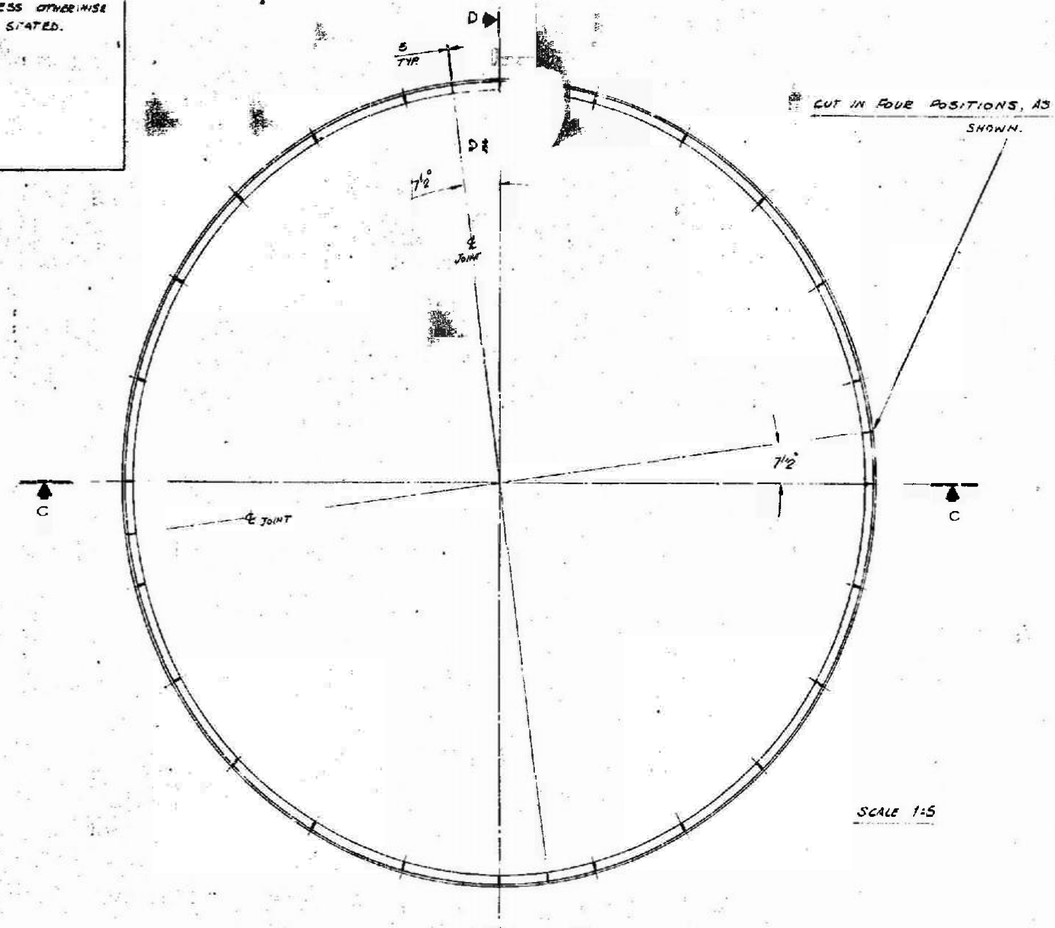
DETAILS OF LABYRINTH FIN PROFILE
SCALE 5:1



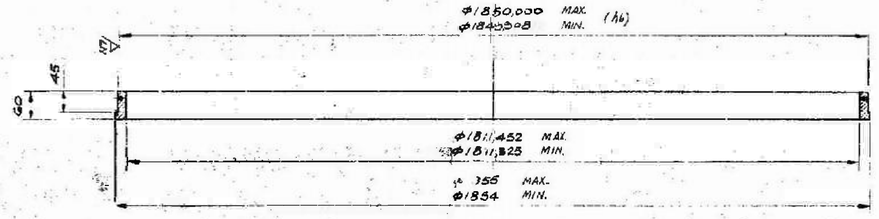
SECTION ON BB ~ SCALE 1:1.

ITEM Nº 6
LABYRINTH SEAL BUSH.

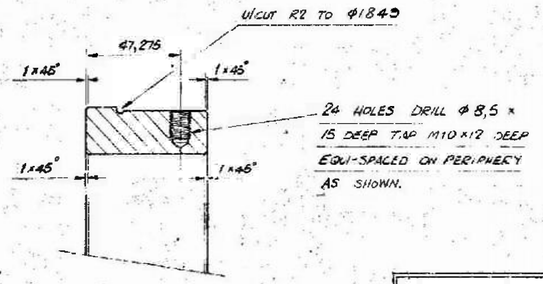
PATTERN NUMBER
8675



SCALE 1:5



SECTION ON CC.



SECTION ON DD ~ SCALE 1:1.

ITEM Nº 13
DETAILS OF PLAIN BUSH.

PATTERN NUMBER
8676

		ITEMS 6 & 13 ITEM 6 SHEET 2	RW			
C	1/76	1ST ISSUE				
REV	No.	DETAILS REVISED/ISSUED	BY	CHKD	APPD	DATE

CAIS SID — OPERATIONS DEPARTMENT — ESCOM ● EVKOM — FEDERATED DEPT.
KRIEL POWER STATION.
BOILER 4 TO 6, 120 TPH UNITS
REPLACEMENT AIR SEAL RING
DETAILS AND ARRANGEMENT.
DRAWN RW 3/76 — CHECKED — POSHERVILLE
SCALE 1:5, 1:1
SHEET 2 OF 3
13,45/348.
REV. 1